



Geon™ Vinyl Flexible R355AM

Polyvinyl Chloride + NBR

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Low Gloss		
Uses	• Construction Applications	• Profiles	
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	• Profile Extrusion

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.58	1.58	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	1830 psi	12.6 MPa	ASTM D638
Tensile Elongation ² (Break)	280 %	280 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	85	85	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	12.0 °F	-11.1 °C	ASTM D746

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	380 to 400 °F	193 to 204 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 350 °F	171 to 177 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)

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